

## TABLE OF CONTENTS

---

INTRODUCTION & PURPOSE	7
<b>PART 1. GENERATOR BASICS</b>	
1. SAFETY	9
2. EFFICIENCY OF ENERGY CONVERSION	14
3. WIND POWER AND BIO-GAS	15
4. GENSET TYPES	17
5. SIZING A GENERATOR	18
6. MOTOR LOADS AND STARTING	20
7. AIR-CONDITIONING AND REFRIGERATION	23
8. TRANSFER SWITCHES & BACK FEEDING	25
9. PARALLEL OPERATION OF GENERATORS	29
10. VOLTAGE DROP IN FEEDER LINES	32
11. MOUNTING YOUR GENERATOR SET	35
12. BASIC ELECTRICITY	44
13. GENERATOR SUPPLIERS	52
<b>PART 2. BUILDING GENERATOR SETS</b>	
14. GENERATOR PROJECT OVERVIEW	59
15. ENGINE GOVERNORS	64
16. MAKING A GOVERNOR	68
17. SPRING WINDING	91
18. SPRING DESIGN	94
19. CONVERTING ENGINES TO BI-FUEL OPERATION	100
20. COMMERCIAL GAS CARBURETORS	101

21. DESIGNING GASEOUS FUEL CARBURETORS	104
22. BUILDING GAS CARBURETORS AND ADAPTERS	107
23. MAKING A GAS VALVE	121
24. ENGINE FLYWHEELS	123
25. MAKING FLYWHEELS AND COUPLINGS	128
26. FLYWHEEL HOUSING	137
27. MAKING FLYWHEEL HOUSINGS	139
28. MAKING A REMOTE STARTER	151
29. HOME-MADE CASTINGS SOLVE PROBLEMS	159
30. MAKING A WATER-COOLED EXHAUST MANIFOLD	169
<b>PART 3. HEAT RECOVERY</b>	
31. BASIC DEFINITIONS	176
32. VOLUMETRIC EFFICIENCY	180
33. PRINCIPLES OF COMBUSTION	182
34. OUTLINE OF HEAT EXCHANGER	
DESIGN AND CONSTRUCTION	187
35. SELECTING AN ENGINE	189
36. ENGINE ANALYSIS	189
37. THERMODYNAMIC ANALYSIS	191
38. PROPERTIES OF FUELS – TABLE	197
39. COOLING SYSTEMS	198
40. MISCELLANEOUS COOLING SYSTEM TOPICS	214
41. DESIGNING SHELL AND TUBE HEAT EXCHANGERS	215
42. STRESSES IN HEAT EXCHANGERS	218
43. ESTIMATING THE LENGTH OF THE WATER HEATER LOOP	224

44. BUILDING THE SHELL AND TUBE HEAT EXCHANGER	225
<b>PART 4: NOISE ABATEMENT</b>	
45. NOISE AND VIBRATION	235
46. MAKING VIBRATION ISOLATORS	242
47. PROPERTIES OF SOUND	245
48. MUFFLERS AND EXHAUST SYSTEMS	261
<b>PART 5: FUELS AND FUEL STORAGE</b>	
49. CORROSION	270
50. FUEL TANKS	279
51. SALVAGED TANKS	297
52. PROPANE TANK VAPORIZATION CAPACITY	300
53. PROPERTIES OF FUEL OILS	304
54. VEGETABLE OILS AND ANIMAL FAT FUELS	311
55. MAKING AN EXPERIMENTAL BATCH OF BIO-DIESEL	315
56. OIL FILTRATION AND CLARIFICATION	317
<b>PART 6: BATTERY AND INVERTER SYSTEMS</b>	
57. BATTERIES	324
58. INVERTERS	333
CONCLUSION	343
BIBLIOGRAPHY	345
SUPPLIERS	347
INDEX	350